

## Synteko Natural / Solid Oil Specifications

Under Timber Flooring or Finishes section

1. MATERIAL
  - (a) Transparent Floor Finish
    - (i) Finish Coat– Synteko Natural (1608) / Solid Oil (1612) Minimum one coat and at least two for external applications.
2. SANDING
  - (a) Timber floors should be allowed to acclimatise prior to commencement of sanding
  - (b) Sweep the floors clean
  - (c) Sand the timber flooring to a smooth, even finish especially around edges to avoid 'picture frame' effect, leaving no evidence of sanding marks. Take precaution to contain dust from sanding operations.
  - (d) Patch, fill and remove all dust and apply wood filler with trowel or putty knife in accordance with manufacturer's instructions.
  - (e) Complete sanding process with 100/120-grit sanding screenback disc. This is critical around the edges of the room. Note over screening surface will reduce absorption of the oil.
  - (f) Vacuum up all dust and wipe with a clean, dry towel wrapped around a push broom, until all dust is removed.
3. TRANSPARENT FINISH
  - (a) Apply one to two coats of Natural / Solid oil spreading it over timber floor with a rubber spatula allowing oil to penetrate - allow to stand before commencing buffing for 15-20minutes. Remove excess oil. Buff in with a red synthetic pad. Plan work by breaking up large areas into smaller workable areas.
  - (b) In small hard to reach areas for example against skirtings use a brush and remove excess oil to avoid splattering against wall.
  - (c) Add more oil if necessary, as long as the wood is absorbing the oil. When the timber is saturated, buff the surface with a red pad at 150-rpm Remove excess oil with a clean red pad wrapped in a non-flocculent cloth. Final polish is carried out with a dry clean non-flocculent cloth wrapped around a red pad at 220 rpm burnishing buff is required the following day using a white pad or steel wool pad at high speed.
  - (d) Do not allow unabsorbed oil to dry, as it will form glossy spots on the surface. Rotate pad when it is filled up or warm to avoid it becoming sticky while buffing.
4. CLEANING/PROTECTING
  - (a) Minimise traffic over finished floor surface for the first 7 days. Avoid covering surface for at least 3 days after last coat applied and buffed. Check to see if oil is re-surfacing or bleeding. This excess oil can be removed by buffing with a red or white pad.
  - (b) Provide mats at entrance doorways to provide protection to floor surface from dirt and grit.
  - (c) Do not wash floor for the first 21 days.
  - (d) Sweep and vacuum regularly and wipe up all water spills promptly. Use Synteko Soap (1617) to remove sticky spills and clean and wash entire floor regularly with Synteko Soap.
  - (e) Periodic use of Synteko Recover (1620) will help keep the floor looking new longer. Surface/scratch marks can be restored with Synteko Recover.
5. RECOATING
  - (a) Wash floor with Synteko Soap prior to applying Synteko Recover.
  - (b) Apply Synteko Recover as per Product Information Sheet.